

Uniclass L2172			B524
CI/SfB	5) .	X	

May 2011

Polystorm & Polystorm Lite Technical Guide



Water Management Solutions

Design, planning, specification and installation guidelines



Water Management Solutions

Modular Cell Systems

Design, planning, specification and installation guidelines

From the **technical specialists**, Polypipe Water Management Solutions.

The Polystorm range of products and solutions for **attenuation and soakaway** applications.

This document describes the products from Polypipe Water Management Solutions for implementing a **stormwater management** system that meets the requirements for **Sustainable Drainage Systems** (SUDS).

Purpose of this document

This document provides full technical details on Polypipe WMS Polystorm products and explains how to:

- select products to provide the best solution for your specific stormwater requirements
- incorporate products into your project's design
- install products on-site

Other relevant documents from Polypipe WMS

- Ridgidrain/Ridgisewer and Polysewer Design and Installation Manuals
- Forms for specifying your requirements for Catchpits and Stormcheck chambers

Contents

	Section	Page
Index		4 - 7
Overview	1	8 - 13
Products	2	14 - 23
Testing & Certification	3	24 - 29
Design Protocol	4	30 - 49
Installation	5	50 - 63
Associated Products	6	64 - 73
Project Solutions	7	74 - 79
The Company	8	80 - 91

Index - how this document is organised



The document is presented in clearly marked sections to help you navigate and find the information you require quickly and easily.

Section 1 - provides an overview of SUDS.

Section 2 - provides guidance on drainage design and helps you select which product to use for managing a site's stormwater run-off.

Section 3 - provides testing and certification information.

Section 4 & 5 - describe design protocol, installation and maintenance.

Section 6 - provides information on associated products.

Section 7 - shows project solutions.

Section 8 - company overview.

Description	Section	Page
Overview	1	8 - 13
SUDS best practise & legislation	1.1	10 - 11
Drainage design and planning	1.2	12 - 13
Products	2	14 - 23
Modular cell system overview	2.1	16 - 17
Polystorm Lite	2.2	18 - 19
Polystorm	2.3	20 - 21
Polystorm hybrid construction	2.4	22 - 23
Testing & Certification	3	24 - 29
Testing and certification	3.1	26 - 27
Summary of test results	3.2	28 - 29
Design Protocol	4	30 - 49
Detail design protocol	4.1	32 - 35
Distributed loads	4.2	36
Lateral loading calculation example	4.3	37 - 38
Maximum burial depths	4.4	39
Special measures	4.5	40
Hydraulic design	4.6	41
Hydrological rainfall	4.7	42 - 43
Soakaway design	4.8	44 - 47
General layouts	4.9	48 - 49
Installation	5	50 - 63
Health and safety	5.1	52 - 55
Connections	5.2	56 - 57
Ventilation	5.3	58 - 60
Typical installation procedure - soakaway	5.4	61 - 62
Maintenance	5.5	63
Associated Products	6	64 - 73
Stormcheck	6.1	66 - 67
Storm-X4	6.2	68 - 71
Fabrications	6.3	72 - 73
Project Solutions	7	74 - 79
Polystorm case studies	7.1	76
Polystorm Lite case study	7.2	77
Hybrid solutions case study	7.3	78 - 79
The Company	8	80 - 91
Manufacture	8.1	82 - 83
Innovation, research & development	8.2	84 - 85
Health, safety & environmental policies	8.3	86 - 87
Sustainability	8.4	88 - 89
Support information	8.5	90 - 91



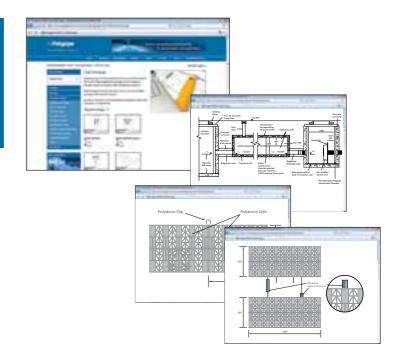
Index - illustrations and tables

Description	Section	Table	Illustrations*	Page
Products				
Polystorm Lite - technical specification overview	2	1		18
Polystorm Lite cell dimensions	2		Figure 1	18
Polystorm Lite - product codes and pack quantities	2	2		19
Polystorm Lite maximum burial depths	2		Figure 2	19
Polystorm technical specification overview	2	3		20
Polystorm cell dimensions	2		Figure 3	20
Polystorm - product codes and pack quantities	2	4		21
Polystorm maximum burial depths	2		Figure 4	21
Polystorm Lite burial depths	2		Figure 5	22
Polystorm burial depths	2		Figure 6	22
Hybrid solution burial depths	2		Figure 7	23
Testing & Certification				
Compression test rig	3		Figure 8	26
Unit axis; direction of applied load	3		Figure 9	27
Position of load platens; point load resistance	3		*Figure 10	27
Creep test rig	3		Figure 11	27
Dimensions of Polystorm Lite cell	3		Figure 12	28
Dimensions of Polystorm cell	3		Figure 13	28
Technical data of Polystorm Lite and Polystorm cells	3	5		29
Design Protocol				
Structural design	4		Figure 14	32
Partial material factors of safety: Polystorm Lite & Polystorm	4	6		34
Partial factors of safety for applied loads	4	7		35
Distributed loads - design against collapse	4		Figure 15	36
Lateral loading - load from wheels	4		Figure 16	37
Lateral loading - from earth, water pressure and surcharge above cell	4		Figure 17	37
Lateral loading - design against floatation	4		Figure 18	38
Polystorm Lite - maximum depth of installation	4	8		39
Polystorm - maximum depth of installation	4	9		39
Polystorm & Polystorm Lite - minimum cover levels	4	10		39
Reducing lateral pressure - building out layers	4		Figure 19	40
Reducing lateral pressure - using reinforced soil backfill	4		Figure 20	40
Reducing lateral pressure - mass concrete backfill	4		Figure 21	40
Attenuation storage volume	4		Figure 22	41
Required attenuation storage	4	11	riguic 22	42
Hydrological rainfall zones for the UK	4		Figure 23	42
Long term storage volumes	4	12	rigure 25	43
Typical silt trap	4	12	Figure 24	43
	-			
Percolation test for designing a soakaway system	4		Figure 25	44
Percolation test for designing a soakaway system - worked example	4	4.2	Figure 26	45
Guidance on soakaway for single house development	4	13		46
Volumetric data per linear metre for one cell wide trench configuration	4	14		46
Volumetric data for 3D usage - two cells high	4	15		47
Concrete Ring Conversion	4	16		47
Polystorm structures and manifolds - typical arrangement	4		*Figure 27	48
Cross section view of typical arrangement	4		*Figure 28	48
Example of offline solution	4		*Figure 29	49
Example of offline solution 2	4		*Figure 30	49

Description	Section	Table	Illustrations*	Page
Installation				
Impermeable geomembrane properties	5	17		53
Clip connectors	5		*Figure 31	54
Shear connectors	5		*Figure 32	54
Location of points for clips and shears	5		*Figure 33	54
Shear connector installation	5		*Figure 34	55
Clip connector installation	5		*Figure 35	55
160/110mm Invert level reducer	5		*Figure 36	56
160mm diameter adaptor	5		*Figure 37	56
Polystorm cell 160mm diameter knock out	5		*Figure 38	56
Fabricated Polystorm cell allowing 225mm diameter pipe connection	5		*Figure 39	56
Fabricated Polystorm cell allowing 300mm diameter pipe connection	5		*Figure 40	56
Typical Polystorm 450mm inlet manifold detail	5		*Figure 41	57
Typical Polystorm 450mm inlet manifold detail	5		*Figure 42	57
Typical Polystorm manifold detail	5		*Figure 43	57
Typical Polystorm 600mm inlet manifold detail	5		*Figure 44	57
Vertical vent pipe with cowl	5		*Figure 45	58
Horizontal vent pipe	5		*Figure 46	58
Permeable geotextile properties	5	18		61
Silt trap	5		Figure 47	63
Associated Products				
Manual bypass design	6		Figure 48	67
Auto bypass design	6		Figure 49	67
Capabilities of Storm-X4 to reduce chemical pollutants	6	19		71

* Please note:

Illustrations shown within this publication are available as downloadable CAD drawings from www.polypipewms.co.uk



1.0 Overview

Polypipe Water Management Solutions

Part of the overall Polypipe Civils business, the Polypipe Water Management Solutions (WMS) team includes some of the most talented Civil Engineers and Water Management Specialists within the industry to provide dedicated knowledge, support and technical expertise for a wide range of sustainable drainage systems (SUDS) and water management projects.

Today, the concept of sustainable water management is a major driver in the UK construction industry. Planning Policy Statement 25 (PPS25) requires local planning authorities to institute policies that enforce, wherever possible, the use of Sustainable Drainage Systems or SUDS. Combine this with the Floods and Water Management Act and it becomes obvious that specifying the correct sustainable drainage solution is vital.



Polypipe WMS are totally dedicated to focusing on the legislative drivers and industry developments in order to provide innovative, future proof sustainable Water Management Solutions to our customers and the UK construction industry.

Overview

Contents

		Page
SUDS best practise & legislation	1.1	10 - 11
Drainage design - planning, cost effective techniques, site evaluation, adoption and future maintenance	1.2	12 - 13



1.1 SUDS - sustainable drainage best practise and building regulations

Sustainable drainage systems are an alternative to the traditional approach of collecting stormwater in pipes and discharging it into treatment works or watercourses. SUDS best practice limits the flow of rainwater which runs off a site or is piped away, protects local watercourses from the contamination carried in surface run-off, encourages natural groundwater recharge (where appropriate) and reduces the likelihood of downstream flooding.



1.1.1 Building regulations

The Building Regulations Approved Document H3, Rainwater Drainage, which came into effect on 1st April 2002, prioritises drainage requirements. In short, it requires that rainwater from the roof of a building or from a paved area may either be gathered for re-use in a rainwater tank or be discharged into one of the following, listed in order:

- (a) an adequate soakaway or some other adequate infiltration system; or, where that is not reasonably practical,
- (b) a watercourse; or, where that is not reasonably practical,
- (c) a sewer

In other words, the traditionally preferred method of rainwater disposal, i.e. totally discharging to a sewer, may now only be considered after other forms of re-use or drainage have been considered.

1.1.2 SUDS Best Practice CIRIA C697

The SUDS Manual, published by CIRIA 2007 (CIRIA C697) defines that a sustainable urban drainage system should consider certain basic requirements, including:

- Run-off from a developed area should be no greater than the run-off prior to development
- Run-off from a developed area should not result in any down-grading of downstream watercourses or habitat
- Consideration should be given at the development feasibility stage to water resource management and control in the developed area
- Run-off should replicate as far as possible the natural response of the site to rainfall

SUDS best practice limits the flow of rainwater which runs off a site or is piped away, protects local watercourses from contamination carried in surface run-off, encourages natural groundwater recharge (where appropriate) and reduces the likelihood of downstream flooding.

1.1.3 The Code for Sustainable Homes

The Building Regulations also provide guidance on the construction of rainwater harvesting systems for the first time. The newly published Guidance Document entitled 'The Code for Sustainable Homes' indicates the Government's intentions to further drive developers towards building sustainable homes.

As well as covering energy efficiency, water usage and waste, the Code also proposes a minimum standard for surface water management. This minimum standard will require peak run-off rates or annual run-off volumes of surface water to be no more than the original conditions of the site.

The challenge each developer faces on both greenfield and brownfield developments is what to do with the excess run-off generated by a development which has to be retained in and around the site.

Polypipe WMS

provide the developer, both large and small, with flexible value engineered solutions which cater for almost any site conditions and restraints.



1.2 Drainage design - planning, cost effective techniques, site evaluation, adoption and future maintenance



Many authorities will expect planning applications, whether outline or detailed, to demonstrate how a more sustainable approach to drainage is to be incorporated into development proposals.

Step 1	Assess
Step 2	Avoid
Step 3	Substitute
Step 4	Control
Step 5	Mitigate

Step 4 requires planners to use SUDS as a form of control for surface water.

1.2.1 Key elements of Planning Policy Statement 25 (PPS25)

- Covers all types of flooding
- Flooding considered at all stages of the planning process
- Risk-based sequential approach
- Safe development of sustainable communities

1.2.2 Planning

Planning authorities will set a limit to the rate of stormwater flow from a site via sewers as a condition of planning consent. In recognition of this, Local Planners increasingly state that all applications should, in the first instance, aim to incorporate SUDS into development proposals. SUDS are also considered suitable for mitigating adverse impacts and supporting water conservation objectives.

1.2.3 Cost effective techniques

SUDS incorporate cost-effective techniques that are applicable to a wide range of schemes, from small developments to major residential, leisure, commercial or industrial operations with large roof spaces and large hardstanding areas. They can also be successfully retrofitted to existing developments. Planning policy guidance on development and flood risk emphasises the role of SUDS and introduces a general presumption that they will be used.

1.2.4 Site evaluation

As with other key considerations in the planning process - transport, landscape, heritage and nature conservation - incorporating SUDS needs to be considered early in the site evaluation and planning process, as well as at the detailed design stage.

1.2.5 Floods & Water Management Act

Sir Michael Pitt completed his independent review of the 2007 flooding emergency in June 2008, forming the catalyst for major legislative change. The report proposed 92 recommendations to improve UK surface water management and has called for significant investment from the Government in sustainable drainage techniques and flood management strategy.

The Floods and Water Management Act sets out a more joined-up approach to flood risk prevention and management and has been developed to implement the majority of the recommendations set out in the Pitt Review. It gives local authorities the lead role in managing local flood risk, as well as the responsibility for adopting and maintaining sustainable drainage schemes. This will then enable the Environment Agency to adopt a strategic overview role for all forms of flood risk, including groundwater and surface water.

1.2.6 Adoption and future maintenance

In the early stages of design, consideration should be given to the arrangements for adoption and future maintenance of the system. This is likely to influence the design just as much as technical considerations. For private, or non-adopted systems, maintenance will be the responsibility of the owner and future developments may be affected by covenants. For systems serving more than one residential property it is recommended that maintenance should be the responsibility of a publicly accountable body, which will often necessitate the payment of a commuted sum or a legal agreement, possibly backed by the deposit of a financial bond. The adopting organisation should approve the design before construction.







2.0 Polystorm modular cell system

attenuation and soakaway solutions

Average UK temperatures are expected to rise by up to 3/5°C by 2080, resulting in a dramatic change in the seasonal distribution of rainfall and subsequent weather patterns. The flooding witnessed during recent years is a clear indication that climate change is causing more frequent and extreme weather events and innovative solutions are required to cope with increased pressure on our existing drainage and water management networks.



Planning Policy Statement 25 - Development and flood risk

Planning Policy Statement 25 (PPS25) sets out Government policy on development and flood risk. Its aim is to ensure that flood risk is taken into account at all stages in the planning process to avoid inappropriate development in areas at risk of flooding and to direct development away from areas of highest risk. Where new development is exceptionally necessary in such areas, policy aims to make it safe, without increasing flood risk elsewhere and where possible, reducing flood risk overall.

Planning Policy Statement 25: Development and Flood Risk (PPS25), published in June 2008.

Polystorm modular solution

The Polystorm range of modular cells are designed to address the above legislation on minimising flood risk. The cells retain large volumes of water and fit together to create a modular underground water tank. The tank can then be modified to be either an attenuation or soakaway solution.

Products

Contents

		Page
Polystorm modular cell system overview	2.1	16 - 17
Polystorm Lite	2.2	18 - 19
Polystorm	2.3	20 - 21
Polystorm hybrid construction	2.4	22 - 23

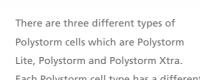


2.1 Polystorm modular cell system -

three types of Polystorm cells

2.1.1 The Polystorm principles

The Polystorm range of modular cell systems are designed with a 95% void ratio 95% Void Ratio to retain large volumes of water run-off. The Polystorm cells can be designed and built to a specific size to a total void volume requirement dependent upon the water run-off volumes required on a particular project (i.e. car park, road or building). The Polystorm range of water storage cells are structurally strong, individual modular cells which can be built up to form a structure of any shape or size. The structure is wrapped in a non permeable, geomembrane which can receive rainwater collected from the roof gutter system or surface drains and either releases the water within set discharge limits (attenuation) or, where soil conditions allow, be wrapped in a permeable geotextile and slowly release the water back into the surrounding soil (soakaway).



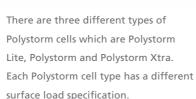
- Polystorm Lite is designed for use in landscaped pedestrian or other non-loaded applications
- Polystorm is designed for use in light trafficked and loaded applications

The Polystorm Technical Manual is available to download at:

www.polypipewms.co.uk/downloads

Key benefits

- 95% void ratio: Providing greater water storage capacity and reduced excavation and disposal costs
- Modular units: Allow flexibility of shape ideal for shallow excavation systems, narrow strips or use in restricted areas
- Light weight yet robust: Excellent Health and Safety and installation benefits
- Easy to handle: Unique rounded corners for ease of handling and reduces likelihood of punctures to membranes
- Cost effective: Especially when used as a hybrid, value engineered system
- Recyclable: 100% recyclable at the end of its useful life
- Range: Spans from 20 tonnes per square metre load bearing capacity up to a maximum of 80 tonnes per square metre load bearing capacity
- The range can be designed for non-trafficked, trafficked or heavy trafficked applications
- Suitable for both attenuation and soakaway systems
- 50 year design life
- BBA Approved
- Hybrid Solutions







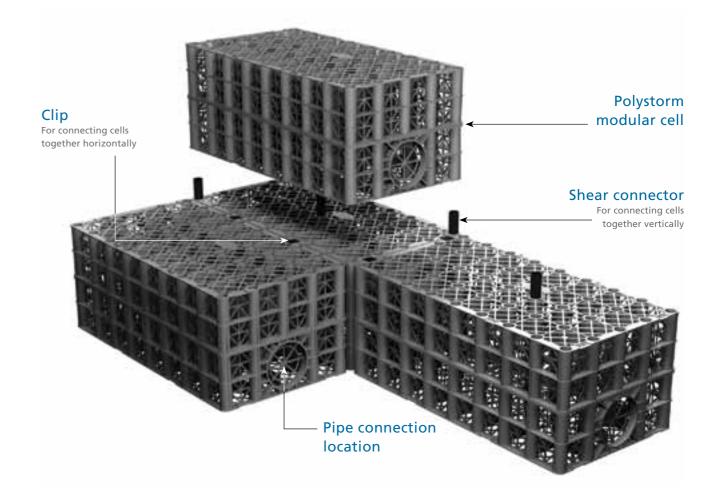




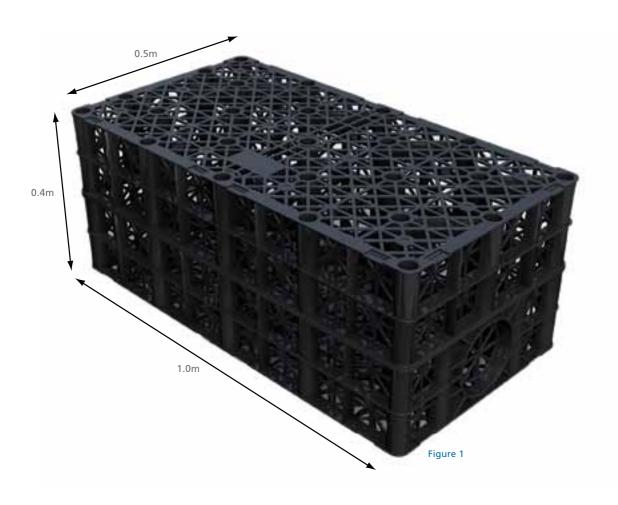








2.2 Polystorm Lite



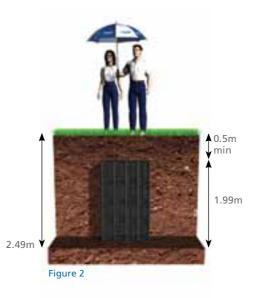
Designed for use in landscaped, pedestrian or other non-loaded applications with a load bearing capacity of:

20 tonnes

Technical specification overview			
Unit type	Polystorm Lite		
Product code	PSM2*		
Dimensions	1m x 0.5m x 0.4m high		
Total volume	0.2m per cube		
Unit weight	7kgs**		
Cube storage volume	0.19m³ (190 litres)		
Surface area	55% perforated		
Compressive strength	Maximum 20 tonnes per sq metre		
Maximum burial depth	2.5m***		

^{*} Each unit includes 4 clips and 2 shear connectors. Please note that brick bond connector may be required at additional cost.

Table 1



Polystorm Lite has been specifically designed for non-trafficked applications. With a 20 tonne per square metre compressive strength it will however take general maintenance vehicles such as grass cutters. Polystorm Lite can be used for both attenuation and soakaway applications. The modular structure receives rainwater collected from roofs or surface drains ready to release within a set drainage limit. Polystorm Lite can be used typically for landscaped areas, pedestrian or public open spaces such as underneath playgrounds.

Polystorm Lite			
Description	Code	Pack quantity	
Polystorm Lite cell 1000 x 500 x 400mm	PSM2	15	
Polystorm Lite flow control unit	PSMFC160/30	1	
Brick bond shear connector	PSMBBSC	30	
Clips	PSMCLIP	60	
Shear connector	PSMSC	30	
EN1401 flange adaptor - 110mm	PSMFA110	1	
Ridgidrain flange adaptor - 150mm	PSMFA150	1	
EN1401 flange adaptor - 160mm	PSMFA160	1	
Basic silt trap	PSMST160	1	
Advanced silt trap - 15 litres/sec	PSMSTA160/15	1	
Mini silt trap for Polystorm Lite	PSMST110	1	
Cover & frame (round)	UG501	1	
Cover & frame (square)	UG502	1	
450mm silt trap lid & frame	UG512	1	
460mm lockable plastic cover & frame	UG511	1	
Polypropylene cover & frame	ICDC1	1	
Chamber riser section	ICDR1	1	
Silt trap sealing ring	UG488	1	



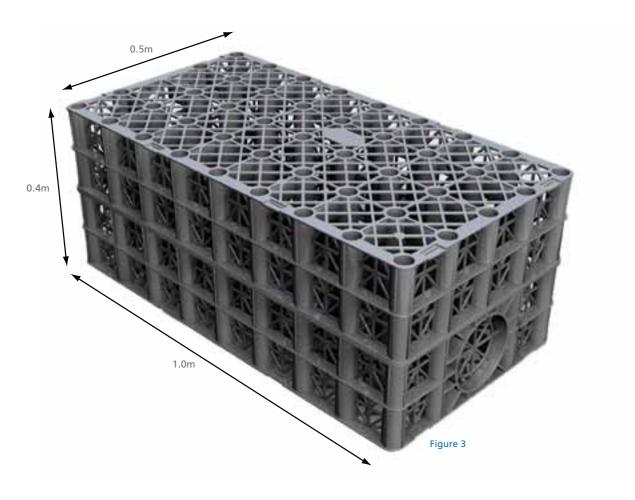
Note: Minimum cover and burial depths may vary depending on load and ground conditions. Please contact Polypipe WMS for further information. All grades of Polystorm units may be used in situations outside of those recommended above, through the use of the appropriate protective measures designed to reduce the imposed loading on the proposed Polystorm structures.

Table 2

^{**} Pallet weight dependent upon order quantity and transport type.

^{***} In weak clay soil conditions the maximum burial depth is 1.5 metres. Polystorm Lite should not

2.3 Polystorm



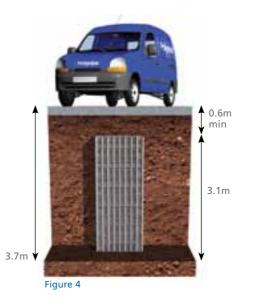
Designed for use in trafficked and loaded applications with a load bearing capacity of:

40 tonnes

Technical specification overview			
Unit type	Polystorm		
Product code	PSM1*		
Dimensions	1m x 0.5m x 0.4m high		
Total volume	0.2m per cube		
Unit weight	9kgs**		
Cube storage volume	0.19m³ (190 litres)		
Surface area	48% perforated		
Compressive strength	Maximum 40 tonnes per sq metre		
Maximum burial depth	3.7 metres***		

^{*} Each unit includes 4 clips and 2 shear connectors. Please note that brick bond connector may be

Table 3



Polystorm features individual modular cells that can be built up to form a load-bearing tank structure of any shape or size to receive rainwater collected from the gutter system or surface drains ready to release within a set discharge limit. Polystorm has a 40 tonne per square metre compressive strength and is ideally suited for light trafficked and loaded applications. Polystorm can be used for both attenuation and soakaway applications and typically for housing developments, small car parks and light commercial developments.

Polystorm			
Description	Code	Pack quantity	
Polystorm cell 1000 x 500 x 400mm	PSM1	15	
Polystorm cell with 225mm connector	PSMCRD225	1	
Polystorm cell with 300mm connector	PSMCRD300	1	
Brick bond shear connector	PSMBBSC	30	
Clips	PSMCLIP	60	
Shear connector	PSMSC	30	
EN1401 flange adaptor - 110mm	PSMFA110	1	
Ridgidrain flange adaptor - 150mm	PSMFA150	1	
EN1401 flange adaptor - 160mm	PSMFA160	1	
Basic silt trap	PSMST160	1	
Advanced silt trap - 15 litres/sec	PSMSTA160/15	1	
Cover & frame (round)	UG501	1	
Cover & frame (square)	UG502	1	
450mm silt trap lid & frame	UG512	1	
460mm lockable plastic cover & frame	UG511	1	
Polypropylene cover & frame	ICDC1	1	
Chamber riser section	ICDR1	1	
Silt trap sealing ring	UG488	1	



Note: Minimum cover and burial depths may vary depending on load and ground conditions. Please contact Polypipe WMS for further information. All grades of Polystorm units may be used in situations outside of those recommended above, through the use of the appropriate protective measures designed to reduce the imposed loading on the proposed Polystorm structures.

Table 4

^{**} Pallet weight dependent upon order quantity and transport type.

^{***} In weak clay soil conditions the maximum burial depth is reduced, please consult Polypipe WMS Technical Team on 01509 615100.

2.4 Hybrid - Polystorm range of modular cells creating a cost-effective hybrid construction

The following illustrations indicate maximum burial depths for Polystorm Lite and Polystorm modular cell systems.

Polystorm Lite and Polystorm





Note: * Based on ground conditions being dense sand and gravel.

Minimum cover and burial depths may vary depending on load and ground conditions.

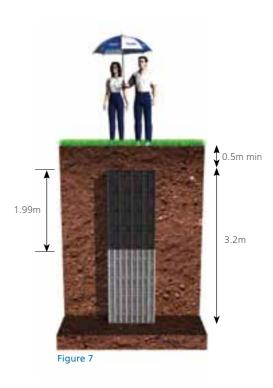
Please contact Polypipe WMS for further information. All grades of Polystorm units may be used in situations outside of those recommended above, through the use of the appropriate protective measures, designed to reduce the imposed loading on the proposed Polystorm structures.

Hybrid Solution

VALUE ENGINEERED STRUCTURES

POLYSTORM Lite POLYSTORM

Pedestrian



Value engineered structures

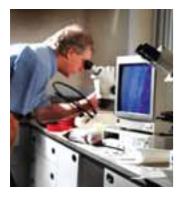
Polypipe are the only manufacturer who can offer a complete value engineered hybrid system utilising Polystorm Lite or Polystorm cells to create a bespoke solution based on the load requirements and burial depths for any given project.

When integrated as a hybrid structure, a complete value engineered solution can be adopted for any given project. To reduce costs, it's possible to construct a hybrid tank, which contains all types of cells, the stronger Polystorm cells at the bottom and Polystorm Lite cells at the top. For further details contact Polypipe WMS technical support team. Refer to tables 8, 9 and 10 (page 39) for burial depths in different soil conditions.

3.0 Testing and certification -

laboratory testing and protocol

At Polypipe WMS we pride ourselves on providing a consistently high level of product quality. All our products undergo stringent testing and quality control and where possible, are covered by third party certification. Our manufacturing processes are also accredited to ISO 9001:2008. There are two quality control labs in operation 12 hours a day.







Testing and certification

Contents

		Page
Testing and certification	3.1	26 - 27
Summary of test results	3.2	28 - 29

3.1 Testing and certification

As a manufacturer of plastic below-ground water management products, Polypipe WMS invests heavily in British Board of Agrément (BBA) approval and is a supporter of the criteria used to assess each product. By achieving BBA approval, Polypipe WMS can pass on to our customers confidence in the performance of all our products.



Figure 8 Compression test rig

Increasingly new products are being introduced within the UK water management markets with no independent approvals. This can create potential issues for product specifications unsupported by independent testing and assessment and may not correlate with the performance parameters of the product. BBA approved products offer our customers a safety net and further reassurances that the product will perform in-line with our claims when installed in accordance with the BBA certificate.

3.1.1 Laboratory testing

Laboratory testing to determine the structural performance of the Polystorm cells were carried out in accordance with the laboratory protocol provided by the British Board of Agrément (BBA) for products of this type. Direct compression tests were conducted at Polypipe's research and development laboratory in accordance with ISO 9001:2008 to determine the vertical and lateral strength of the Polystorm cells. Vertical creep tests were undertaken at the UKAS accredited Berry and Hayward laboratory.

3.1.2 Test protocol

Laboratory testing to determine the structural performance of the Polystorm cells has followed the protocol agreed with the British Board of Agrément (BBA). Direct loading tests were carried out on single cells. Individual cells were load tested until failure (i.e. the point at which they could not sustain further load).

Tests were carried out along two axes (Figure 9).

- Vertical compression test; with load applied down the y-axis, via a 300mm ø platen, at two positions (Figure 10)
- Vertical compression test; with load applied down the y-axis via a platen covering the full area of the cellular unit (0.5 x 1.0m)
- Lateral compression test; with load applied along the x-axis via a platen covering the full area of cellular unit (0.4 x 1.0m). A simultaneous restraining load, representing the vertical load that may be expected at the units recommended maximum burial depth, was also applied

Creep tests were carried out on single Polystorm cells for a minimum period of 90 days.

• Vertical creep test; with a constant load applied down the y-axis, via a 300mm ø platten at position (Figure 9). The applied test load was equivalent to 75% of the vertical compressive design load; with the design load calculated by applying an appropriate material factor of safety (2.75 recommended by CIRIA) to the lowest vertical compressive yield test result

Polystorm cell; direction of applied load and platen

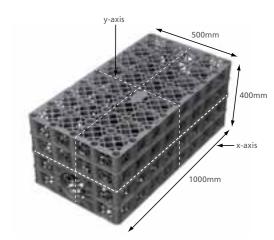


Figure 9 Unit axis; direction of applied load

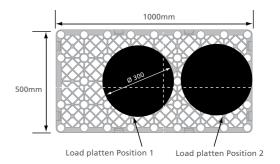


Figure 10 Position of load platens; point load resistance



Figure 11 Creep test rig

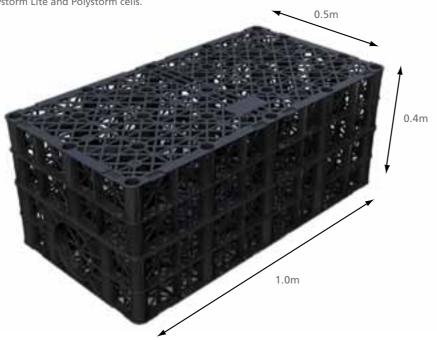
3.2 Summary of test results

3.2.1 Unit specifications

Figure 12 shows the dimensions of Polystorm Lite cells.

Figure 13 shows the dimensions of the Polystorm cells.

Table 5 shows the technical data for Polystorm Lite and Polystorm cells.



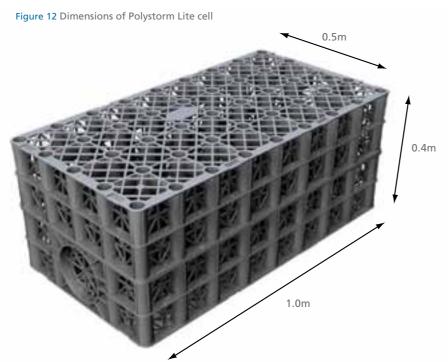


Figure 13 Dimensions of Polystorm cell

Technical data of Polystorm Lite and Polystorm cells			
	Polystorm Lite	Polystorm	
Unit dimensions (nom) (mm)	1000 x 500 x 400	1000 x 500 x 400	
Unit volume (nom) (m³)	0.2	0.2	
Storage volume (nom) (m³)	0.19	0.19	
Porosity (void ratio) (%)	95	95	
Perforation of surface area (%)	55	48	
Weight (kg)	7	9	
Ultimate compressive strength at yield (kN/m²)(¹): Vertical loading on top face Lateral loading on side face	200 40	440 63	
Short vertical loading on top side face (kN/m²)	1 per 43	1 per 83	
Estimated long-term deflection (2) (Ln) (3)	0.773	0.2796	
Max burial depth (m)*	2.5m	3.7m	



^{*} Maximum burial depth dependant upon soil conditions, see page 39 for further details.

Table 5

3.2.2 Durability

When installed in accordance with Polypipe WMS recommendations, the design life of Polystorm Lite and Polystorm cells exceeds 50 years. Please refer to BBA certificate.

3.2.3 Chemical resistance

Polystorm Lite and Polystorm cells are suitable for use in contact with chemicals likely to be found in rainwater. They are also resistant to all compounds occurring naturally in soils. For guidance on using Polystorm cells in contaminated ground, contact Polypipe WMS technical support team.







4.0 Design protocol



Polypipe WMS provide a full in-house design facility. Upon consultation our team of designers and technical advisors will guide you as to the best solution for your individual situation considering timescales and costs.



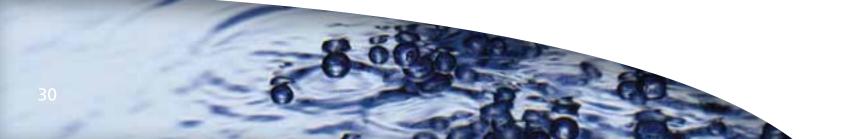




Design protocol

Contents

		Page
Detail design protocol	4.1	32 - 35
Distributed loads	4.2	36
Lateral loading calculation example	4.3	37 - 38
Maximum burial depths	4.4	39
Special measures	4.5	40
Hydraulic design	4.6	41
Hydrological rainfall	4.7	42 - 43
Soakaway design	4.8	44 - 47
General layouts	4.9	48 - 49



4.1 Detail design protocol

4.1.1 Structural design

4.1.1 Structural design

When designing plastic geocellular structure for soakaway or attenuation tanks care has to be taken to ensure the finished system is safe to carry the loads they will be subject to. The diagram below outlines a safe route to the design and installation of Polystorm modular stormwater tanks.

Applied loads

- Distributed
- Concentrated
- Traffic
- Backfill
- Stockpiles
- Earth pressure
- Construction traffic
- Cranes
- Uplift

Laboratory testing

- Ultimate compressive strength at yield
- Deflection parameters
- Creep



Figure 14

Partial factors of safety

- On material properties
- On loads
- Follow BPF and CIRIA guidance

Analysis

- Failure
- Deflection (movement under load)
- Creep
- Flotation

Listed below are the four main reasons for failure of the system:

- Structural failure or collapse when the structure cannot support the applied loads.
- 2 Excessive deflection or movement when vehicles passing over the tank cause movement and the surface above may crack or displace.
- 3 Creep excessive movement or loss of strength over a period of time which can occur under a constant load.
- Flotation: Constructing a tank below the groundwater table can create uplift.

4.1.2 Limit state design, 4.1.3 Industry standards,4.1.4 Factors of safety

4.1.2 Limit state design

In the design of any load carrying system, there needs to be factors of safety to allow for any variation in either the applied load or cellular unit strength. Limit state design does not use a single overall factor of safety; the method looks at 'limit states' and applies partial factors of safety to the various design parameters depending on the consequences of the limit state being exceeded. In the case of Polystorm drainage tanks the two limit states to be considered are:

• Ultimate limit state (ULS)

This is when the strength of the cell is exceeded by the applied loads and the tank collapses. This is obviously serious and the partial factors of safety used in this assessment are chosen to ensure there is a negligible risk of a collapse occurring.

Serviceability limit state (SLS)

This considers the operational behaviour of a tank to ensure that the installation remains serviceable. For the structural calculations this means that deflections are not excessive and do not cause damage to overlying surfaces (such as asphalt) or cause a significant reduction in the storage volume of the tank. The Polystorm Lite cell is recommended for use in landscaped areas, where deflections would have a negligible effect. SLS would therefore not play a significant role in Polystorm Lite structural design.



4.1.3 Industry standards

There are currently no design standards or guides specific to generic modular plastic stormwater tanks, with each manufacturer within the marketplace providing their own guidelines that tend to be specific to their own cells. However, a generic design method has been developed that can be applied to most types of cells, using basic structural design theory and relevant British Standards. In particular the loading on plastic tanks may be considered to be the same as a buried concrete or steel tank and so the loads and partial factors of safety for loads have been taken from the following:

- British Standards Institution (1997). British Standard BS8110, Part 1: 1997; Structural use of concrete:
 Code of practice for design and construction. BSI
- 2. British Standards Institution (1996). British Standard BS 6399: Part 1: 1996: British Standard Loadings for Buildings. Part 1 Code of Practice for dead and imposed loads. BSI

The only available guidance relating to plastic materials in similar situations to buried cellular tanks is that for plastic geosynthetics in soil strengthening and reinforcement. The information in the following British Standard has been used as a guide to the choice of partial material factors used for the design:

 British Standards Institution (1995). British Standard BS8006: 1995; Code of practice for strengthened/ reinforced soils and other fills. BSI

4.1.4 Factors of safety

To ensure that the risk of exceeding the limit states is minimal, factors of safety are applied to the cellular unit's ultimate compressive strength and to any applied loads; these are known as partial factors of safety.

4.1.5 Material factors

4.1.5 Material factors

The ultimate compressive strength of the Polystorm cells has been obtained from laboratory testing on samples. To take account of other factors such as variations due to manufacturing processes, variability and uncertainties in material strength (e.g. due to extrapolation of data), damage during installation and environmental effects, a design strength is derived by dividing the cell's characteristic strength by a material partial factor of safety (fm), appropriate to the material and limit state. There is no guidance on the choice of material factors for plastic storage tanks.

Partial material factors of safety: Polystorm Lite & Polystorm			
Limit state f m			
Ultimate limit state	2.75		
Serviceability limit state	1.5		

Table 6

The partial factor fm is made up of several components:

*f*m11

This is applied to the characteristic strength of Polystorm. It covers possible reductions in strength from the control test specimens and inaccuracies in the assessment of the resistance of a structural element resulting from modelling errors. For tightly controlled Polystorm production fm11 would normally be between 1.05 and 1.1. Because a limited number of compression tests have been undertaken on the Polystorm cells in addition to this property not being measured as part of the quality control program, a conservative value has been adopted. Compression tests were undertaken at points judged by inspection to be the weakest however the cell is a complex three dimensional structure, therefore an allowance must be made for this. In view of the preceding factors and the conservative choice of design parameters already undertaken, a value of fm11= 1.20 has been adopted for the ULS and 1.1 for the SLS. This can be reviewed if the compressive strength is measured as part of the manufacturing quality control procedure.

*f*m12

This is applied to take account of the extrapolation of creep test data. It is also used in the case of the Polystorm cells to allow for the absence of fatigue testing. A suggested value of fm12 is given by Ingoldv = Log (td/tt) where td = design life, tt is duration of creep test. This gives a value for the ULS, with a design life of 20 years, of $fm_{12} = 1.9$. Although the cells will be under compressive loads and appear to fail in compression at the internal columns, they are complex structures. Some of the elements will be acting in tension and when polypropylene is subject to creep under long term tensile loads it can lose strength over time. Therefore the values taken from reinforced earth applications are considered reasonable. For serviceability, which is not so critical, a value of 1.25 is adopted.

fm21

This is applied to take account of damage during installation. The Polystorm cells are robust and not particularly susceptible to damage and therefore, in the absence of specific damaged strength testing, a factor of 1.1 for the ULS and 1.0 for the SLS has been used.

fm22

This is applied to take account of environmental conditions. The polypropylene used in the manufacture of the Polystorm units is resistant to all contaminants that are naturally found in soil and rainwater. No specific test results are available and so a value of fm22 for both ULS and SLS of 1.1 has been adopted; which is the minimum value recommended for reinforced earth applications by Ingoldv. With the total value of $fm = fm11 \times fm12 \times fm21 \times fm21$

Therefore, for the following limit state, fm will equate to: Ultimate limit state: Serviceability limit state: 1.2 x 1.9 x 1.1 x 1.1 = 2.75 1.1 x 1.25 x 1.0 x 1.1 = 1.5

The use of conservative factors also allows for synergistic effects (i.e. the combined effect of construction damage, environmental effects and lower than expected cell strength) that may result in a greater combined effect than the three factors acting individually. These factors are only applicable for temperate climate conditions such as in the UK. Although the strength of polypropylene varies with temperature, this will not be significant for installation in the UK where the temperature in the ground (at the typical depth of installation) remains between 0°C and 20°C with a mean value of around 10°C.

4.1.6 Applied loads and load factors



4.1.6 Applied loads and load factors

Loads that may be imposed on a cellular storage structure such as Polystorm, can be broken down into the following types:

Dead Loads

Permanent loads applied to the cells, including the weight of backfill material placed over the top and lateral (horizontal) earth and water pressure loads acting on the side of the system.

Live Loads

Loads due to pedestrian, vehicle and construction traffic that are not permanent. Traffic wheel loads are normally given as static loads, with a factor applied to allow for dynamic effects (a moving wheel will impose more force on the ground than a static one).

A design load is obtained by applying a partial factor of safety to the estimated characteristic load. This allows for unforeseen variations of loading and also the severity of the consequences of the limit state occurring. The loads on cellular units will be similar to loads applied in the design of structures using rigid materials such as concrete and therefore the partial safety factors for loads that are appropriate to the design of plastic storage systems are taken from British Standard BS 8110.

Partial factors of safety for applied loads					
Limit state	Imposed vertical dead load fm	Imposed earth pressure dead load fm	Imposed live load fm		
Ultimate limit state	1.40	1.40	1.60		
Serviceability limit state (Polystorm only)	1.0	1.0	1.0		

Table 7

Thermal expansion of the cells will be negligible because temperature variations that are likely to occur in the ground should not be significant. These loads are therefore not considered in this design.

4.2 Distributed loads

4.2.1 Example of calculation methods

The structural design of the cells needs to consider a number of different loads and their effects.

What load is applied to the tank?

- Dead (permanent) loads such as the weight of soil
 placed over the top of the cells or long term stockpiles
 of containers or materials (anything that will be
 applying load for a lengthy period of time).
- 2. Surcharge loads. From stored materials or to allow for traffic.

How is this analysed?

The weight of the fill material is calculated from the depth of soil and its cell weight. The traffic loads that are typically used are: Car Parks - 2.5kPa. HGV Loading - 10kPa.

Example: 1.5m cover depth over the top of Polystorm - Car Park.

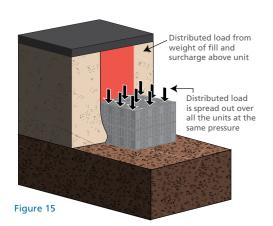
Design against collapse (ultimate limit state)

Weight of soil = $1.5m \times 20kN/m3$.

Partial factor of safety = 1.4.

Surcharge = 2.5 kPa, Partial factor of safety = 1.6. Total design load = $(1.5 \times 20 \times 1.4) + (2.5 \times 1.6) = 46$ kPa. Polystorm ultimate compressive strength at yield = 440kPa. Partial factor of safety = 2.75.

Design strength of Polystorm = 440/2.75 = 160kPa. Design strength is greater than factored loads so the design is ok.



Check deflection (serviceability limit state)

Partial factor on load = 1.0.

Design load = $(1.5 \times 20 \times 1.0) + (2.5 \times 1.0) = 32.5$ kPa. Deflection of Polystorm = 1mm per 83kPa load.

Partial factor of safety = 1.5.

So elastic deflection of Polystorm = $32.5 \times 1.5/83 = 0.6$ mm. Most of the deflection is due to the permanent load and so it will be acceptable.

Check creep (serviceability limit state)

Long term creep deflection = 0.2794Ln (design life in hours). For a load less than 100kPa.

So if design life is 20 years

Creep = $0.2794 \text{ Ln } (20 \times 365 \times 24) = 3.4 \text{mm}$.

What load is applied to the tank?

- 3. Concentrated loads for example those from:
 - Wheels of cars or trucks
 - Container feet
 - Construction vehicles
 - Crane spreader plates or legs

How is this analysed?

The load from the wheel is spread out through the soil or pavement materials over the top of the tank.

The heavier the load the greater the thickness of material that is required over the top of the tank. However there is a practical minimum of about 0.5m in most cases to avoid damage to the tank during installation and after construction

Example

Polystorm is to be used under a car park that may be occasionally crossed by delivery trucks or refuse collection lorries (maximum gross vehicle weight 31,000 kg).

Polystorm is covered by 1.2m of Type 1 sub-base and asphalt payement construction.

Design against collapse (ultimate limit state)

Load from wheel = 35kN.

Assume contact patch is 0.135m by 0.275m.

Trucks will be moving slowly but turning therefore dynamic factor = 1.5.

Cover depth of soil is 1.2m and assume a 26.6° load spread.

Contact area on top of tank is:

0.275 + 1.2 by 0.135 + 1.2 = 1.97m2.

Applied pressure from wheel is $35 \times 1.5/1.97 = 26.6$ kPa.

Factor of safety = 1.6

and factored pressure = $26.6 \times 1.6 = 42.6 \text{kPa}$.

Pressure from soil is 1.2m x 20kN/m3 = 24kPa.

Factor of safety = 1.4

and factored pressure = $24 \times 1.4 = 33.6 \text{kPa}$.

Total pressure = 42.6 + 33.6 = 76.2kPa.

As in previous example design strength of
Polystorm = 160Kpa and this is greater than the applied
load and so it is acceptable.

4.3 Lateral loading - calculation example

4.3.1 Check deflection (serviceability limit state)

In this case we are interested in the continuous and repeated deflections under wheel loads only.

Partial factor on load = 1.0.

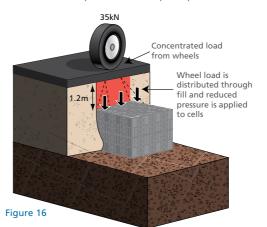
Applied pressure from wheel (above) is 26.6kPa.

Design pressure = $26.6 \times 1.0 = 26.6 \text{kPa}$.

Deflection of Polystorm = 1mm per 83kPa load.

Partial factor of safety = 1.5.

So elastic deflection of Polystorm = $26.6 \times 1.5/83 = 0.5$ mm. This will be repeated each time a wheel passes over the tank. This is acceptable for an asphalt pavement.



What load is applied to the tank?

4. Earth and groundwater pressure from the surrounding ground. Note that account must be taken of sloping ground, pre-existing shear planes and groundwater. If in doubt obtain expert advice from Polypipe WMS technical support team.

How is this analysed?

The earth pressure applied to the side of the tank by the soil and groundwater. The weaker the soil the greater the pressure it applies to the side of the tank. Water also applies pressure to the side of a tank. The calculations are based on standard earth pressure theory.

Example

The bottom of a modular tank is located 2.5m below ground level. The excavation is surrounded by medium dense sand and gravel with an angle of friction of 34°.

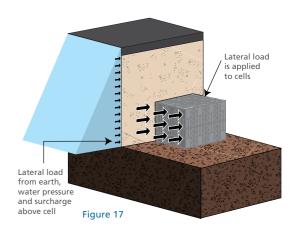
The groundwater is below the base of the tank.

Allow for a 10kN/m² surcharge.

To allow for load distribution on the side of the tank, the design uses the earth pressure at a depth of 0.25m above the base of the tank.

Therefore; Design depth = 2.5 - 0.25 = 2.25m.

For an angle of friction of 34° the coefficient of active earth pressure is 0.282.



Design against collapse (ultimate limit state)

Partial factor of safety for earth pressure = 1.35. Partial factor of safety for earth pressure = 1.5.

The applied pressure from the soil is given by;
Applied pressure =

 $0.282 \times 2.25 \text{m} \times 20 \text{kN/m}^3 \times 1.35 + 0.282 \times 10 \text{kN/m}^3 \times 1.5.$ Applied pressure = 21.4kN/m².

Polystorm ultimate strength at yield for lateral loading = 63kN/m².

Material partial factor of safety = 2.75. Design strength = 63/2.75 = 22.9kN/m².

This is greater than the applied load and so it is acceptable.

Deflections can be estimated using the same approach as for the vertical loads with a partial load factor of 1.0 in all cases.

Note: Where groundwater is present the submerged density must be used to calculate the earth pressure on the side of the tank from the soils below the groundwater table.

4.3 Lateral loading - calculation example



What load is applied to the tank?

5. Uplift pressure from groundwater of the tank is constructed below the groundwater table.

How is this analysed?

A tank is constructed 1m below the groundwater table and has a soil cover over the top of 0.8m.

Will uplift occur?

Design against floatation

Uplift pressure equals weight of water displaced by tank.

Partial factor safety on uplift force = 1.5.

Uplift pressure = $1 \times 10 \times 1.5 = 15 \text{kN/m}^2$.

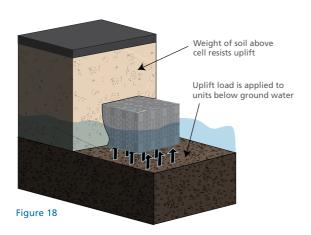
Weight of soil resisting uplift

Partial factor of safety = 0.95.

Weight = $0.8 \times 20 \times 0.95 = 15.2 \text{kN/m}^2$.

The weight of soil is sufficient to present uplift.

Note: An assessment would need to be made of the risk of ground levels being reduced or groundwater levels rising after completion of construction.



4.4 Maximum burial depths

4.4.1 Recommended maximum installation depths

Polystorm Lite and Polystorm cells can be buried to the maximum depths detailed below. Actual maximum burial depths will depend on soil conditions applicable, however in some circumstances both Polystorm Lite and Polystorm can be buried to greater depths when special measures are carried out. For examples of such measures please refer to page 40.

Polystorm Lite - maximum depth of installation (to base of cells) (m)					
Typical soil type	Typical angle of shearing resistance φ	Without groundwater (below base of cells) normal case	With groundwater at 1m below ground level and units wrapped in geomembrane		
		Non-trafficked	Non-trafficked		
Stiff over consolidated clay e. g. London Clay	24	1.49	1.41		
Normally consolidated silty sandy clay e.g. Alluviun, Made Ground	26	1.60	1.48		
Loose sand and gravel	30	1.77	1.60		
Medium dense sand and gravel	33	2.05	1.69		
Dense sand and gravel	38	2.49	1.83		

Table 8

Polystorm - maximum depth of installation (to base of cells) (m)						
Typical soil type	Typical angle of shearing resistance φ	Without groundwater (below base of cells) normal case		nearing (below base of cells) ground level and units w		nd units wrapped
		Trafficked (cars only)	Non-trafficked	Trafficked (cars only)	Non-trafficked	
Stiff over consolidated clay e. g. London Clay	24	2.1	2.2	1.5	1.6	
Normally consolidated silty sandy clay e.g. Alluviun, Made Ground	26	2.3	2.4	1.5	1.6	
Loose sand and gravel	30	2.5	2.7	1.6	1.7	
Medium dense sand and gravel	33	3.0	3.1	1.7	1.7	
Dense sand and gravel	38	3.7	3.8	1.8	1.8	

Table 9

Polystorm Lite & Polystorm - minimum cover levels (to top of cells) (m)				
Field Live load conditions (Polystorm Lite & Polystorm) Control of the Light trafficking (Polystorm only)				
		Car park with vehicle mass <2500kg	Car park with occasional vehicle mass >2500kg	
Minimum cover depth required (m)	0.50	0.60	0.80	

Table 10

Please note that the maximum burial depths above are based on the partial factors of safety derived during consultation with the British Board of Agrément (BBA) prior to the publication of CIRIA C680. The BBA has used higher partial factors of safety than CIRIA C680. For further information of the design method detailed in CIRIA C680 please contact our technical support team.

39

38 technical support team.

4.5 Special measures - relieving earth pressure for deeper installations

4.5.1 Special measures

The earth pressure at the design depth for the tank may exceed the lateral strength of Polystorm Lite and Polystorm cells (once it has been factored down). If this is the case there are a number of solutions:

- 1. Redesign the drainage system to make the invert of the tank shallower.
- 2. Place the cells in a stepped configurations where the tank gets wider from the base to the top (Figure 19).
- 3. Reinforce the lower part of the backfill with geogrids (Figure 20).
- 4. Use mass concrete backfill in the lower part of the backfill (Figure 21).

Reducing lateral pressure on a Polystorm Tank

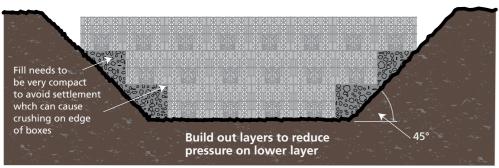


Figure 19



Figure 20

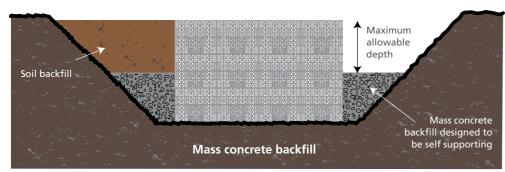


Figure 21

4.6 Hydraulic design

4.6.1 Hydraulic design

Hydraulic design calculations provide the storage volume required on any particular site that is required to reduce the speed, frequency and volume of rainfall run-off into rivers or sewers. The required volume depends on the site location, the size of the area being drained, the soil infiltration rate (for soakaways) or allowable discharge rate (for attenuations systems).

The design of SUDS should follow the requirements in the CIRIA Report C 697 The SUDS Manual.

This identifies three types of storage that are required:

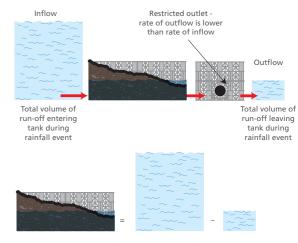
- Interception storage this is not actually storage the aim is to reduce the frequency of run-off and prevent run-off from sites for rainfall events up to 5mm in order to simulate the behaviour of greenfield catchments more closely. This is achieved using infiltration or source control methods where evapotranspiration can reduce the volume of run-off.
- Attenuation storage used to reduce the peak discharge rate from a site (i.e. how fast water flows off the site) and is used to store excess water where the rate of discharge is limited to greenfield run-off rates (or other agreed rate). It is designed to operate for a range of annual probabilities (typically 1 in 30 years and 1 in 100 years).
- Long term storage used to reduce the additional volume of run-off caused by developments. Stores excess water that is the difference in total volume of run-off between the developed and greenfield site for a 1 in 100 year 6 hour rainfall event. Outflow from the long term storage should be to either infiltration or to a water course or sewer at 2 l/s/ha or less.

Polystorm can be used to provide attenuation, long term storage and can be designed into systems that provide interception storage (e.g. soakaways or below swales or infiltration basins). The SUDS manual also requires treatment of pollution in run-off and Polystorm can help these treatment systems work more effectively by controlling the flow of water through them (for example by providing attenuation storage upstream of a wetland). The exact design requirements for any site should be agreed with the Environment Agency.

4.6.2 Design of attenuation storage

The volume of Polystorm required for attenuation storage is typically calculated using drainage design software based on the Wallingford Procedure. The volume of temporary run-off storage required is shown in Figure 22 and is simply the difference between the volume of run-off that enters the tank during a design storm and the volume of water that is allowed to flow out in the same period (which is governed by the discharge rate allowed by the regulators). In this way Polystorm can be used to limit the peak rate of run-off from a site (usually to the greenfield run-off rate). The calculations are completed for a range of return periods and durations.

Attenuation storage volume



Total storage volume = Inflow - Outflow

Figure 22

4.7 Hydrological rainfall

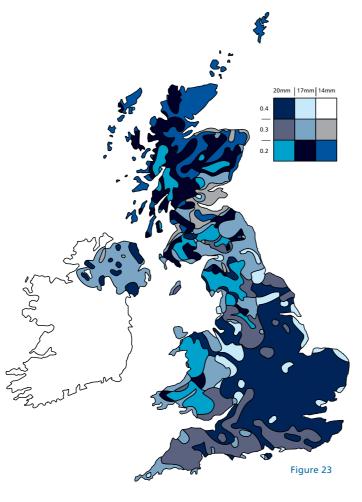
4.7.1 Hydrological rainfall zones for the UK

(HR Wallingford, Use of SUDS in high density developments, defining hydraulic performance criteria, Report SR 640, December 2003).

The table below can be used to size a Polystorm tank. The tables are based on the hydrological rainfall regions shown on the map.

The tables are based on the following assumptions:

- Storage is provided for development design events of 1 in 30 years, 1 in 100 years and 1 in 100 years plus 20% increase for climate change but the greenfield run-off rate is always considered to be 5 l/s/ha
- Time of entry and time of concentration within the drainage system is not considered
- 100% run-off is assumed



Required attenuation storage (m³ of storage per Ha of impermeable area)				
	r	1 in 30 year design event	1 in 100 year event	1 in 100 year event plus 20% climate change
Ms-60 = 20mm	0.4	357	510	643
	0.3	413	583	749
	0.2	556	770	968
Ms-60 = 17mm	0.4	293	419	5.45
	0.3	335	483	631
	0.2	444	637	822
Ms-60 = 40mm	0.3	258	383	511
	0.2	335	500	665

Table 11

Note: Volumes include allowance for 95% void ratio of Polystorm.

Polystorm has a void ratio of 95% (i.e. for every 1m3 there is 0.95m3 of space available for water storage).

The volume of Polystorm required is therefore calculated by dividing the required storage volume by 0.95.

This factor is allowed for in the design table.

Example of Polystorm sizing for attenuation storage Site in London has an impermeable area as follows:

1200m² roof area

1475m² car park and other areas

Therefore the total impermeable area = 2675m². Assume the required return period for the drainage design is 1 in 100 years as agreed with the Environment Agency.

From Table 11 London is in the region where Ms-60=20mm ad r=0.4.

Therefore from the table the volume of the Polystorm tank required is 510m³/ha.

Required attenuation storage on this site = 510 x 2675/10000 = 136.4m³.

Design of long term storage

Long term storage can be designed using the volumes in CIRIA C697 The SUDS manual and these are summarised in the table below.

Long term storage volumes (CIRA C697)			
Soil type (from maps in Wallingford Procedure for Europe of Flood Studies Report)	Storage volume (m³/ha)		
1	320		
2	180		
3	130		
4	60		
5	20		

Table 12

The discharge rate for the long term storage is 2 l/s/ha or to infiltration (soakaway).

The long term storage is part of the attenuation storage but it is normally located in a separate tank that is restricted to an outflow of 2 l/s/ha. Alternatively one large tank can be fitted with an outlet control that achieves the different discharge criteria for the different storage volumes.

Example of Polystorm sizing for long term storage

As for the previous example consider a site in London which has an impermeable area as follows:

1200m² roof area

1475mm² car park and other areas

Therefore the total impermeable area = 2675m²

The attenuation storage is provided by Polystorm that has a volume of 86m³ and the flow out of this is restricted to 7 l/s/ha.

Assume the site is over Soil type 3.

From Table 12 the long term storage required is 130m³/ha

So required long term storage on this site

= 130 x 2675/10000 = 34.7m³

Redistribution of storage requirements gives:

Attenuation storage tank = 136.4 – 34.7

= 101.7m³ with an outflow of 1.2 l/s

Long term storage tank = $34.7m^3$ with an outflow of 0.4 l/s

4.7.2 Siltation

The drainage system upstream of Polystorm tanks should be designed so that silt and other debris is removed from the run-off and is prevented from entering the tank. This can be achieved using silt traps, permeable pavement or other methods. Polystorm can be used below basins and swales to provide underdrainage. This has the advantage of preventing silt entering the tank but also makes the swale more effective at removing pollution and makes it more aesthetically pleasing by keeping the base dry. If silt does enter the Polystorm tanks it may be difficult to remove. However after a site is completed the level of silt entering the tank is relatively small on most sites. It is simple to make an allowance for loss of storage due to siltation and the tank can be over designed by the amount (typically a 10% increase in tank size will deal with any siltation over a 50 year period). Off line tanks are less prone to siltation because the low flows (which contain most of the silt) bypass the tank. Soakaways are very prone to siltation if upstream treatment is not provided to remove silt. It is critical that silt from the construction site is not allowed to enter the Polystorm tank.

Typical silt trap

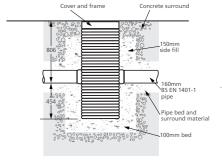


Figure 24

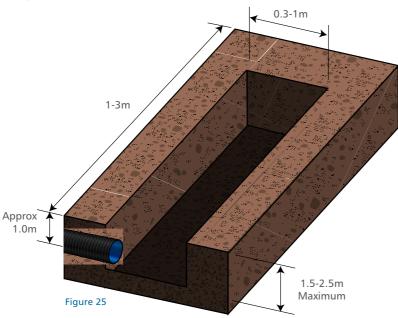
4.8 Soakaway design

4.8.1 Percolation test for designing a soakaway system

This percolation test follows the procedures laid out by the BRE Digest 365 Step 1 - Dig a trial hole

- The base of the trial hole should be approximately the same depth as anticipated in the full size soakaway
- Overall excavation depth is typically: 1.5m-2.5m for areas <100m²
- The test hole should be typically 0.3m-1m wide and 1m-3m long (make a record of the test hole dimensions)

Step 2 - Fill the hole with water



- Fill trial hole with water this needs to be done rapidly to mimic a real
- Record the time taken for the water level to fall within the trial hole from 75% to 25% full
- Repeat 3 times, allowing the trial hole to drain between tests
- Best practice for soakaways longer than 25m is to perform a second percolation test at a different location to that of the 1st test site

Step 3 - The results - Soil infiltration rate

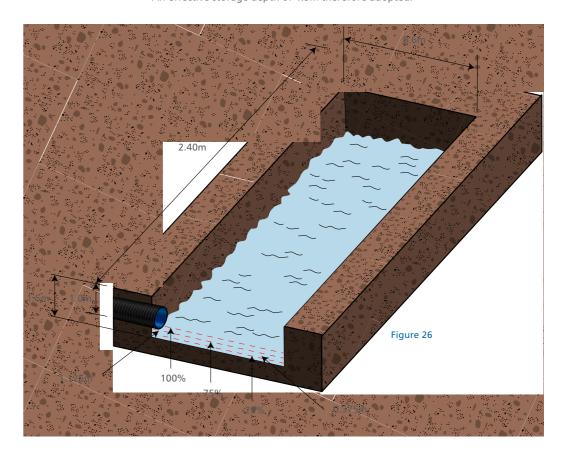
$$f = \begin{array}{c} V_{(p75-25)} & V_{(p75-25)} = \text{ Volume of the hole from 25\% to 75\% depth} \\ \hline a_{(p50)} \text{ x t}_{(p75-25)} & a_{(p50)} = \text{ Internal surface area of the hole up to 50\% of the depth and including the base area} \\ \\ & \text{t}_{(p75-25)} = \text{ The time for the hole to drain from 75\% to} \end{array}$$

- Contact the Polypipe WMS technical support team and advise them of the dimensions of the test hole and lowest timed result (in minutes)
- Polypipe WMS will take this data and estimate the soakaway size required

25% full in seconds

Worked example

Invert of the discharge drain - 1.0m below the surface. When cleaned and trimmed the test hole was 2.51m deep, 2.40m long and 0.60m wide. An effective storage depth of 1.5m therefore adopted.



Test hole volume between 75% and 25% effective depth:

5.94 x (91 x 60)

 $V_{(p75-25)} = 2.40 \times 0.60 \times (1.125 - 0.375) = 1.08m3$ Test hole depth The mean surface area through which outflow occurs, taken to be the hole sides at 50% effective depth, including the base of the pit: $a_{(p50)} = 0.75[2(2.40 + 0.6)] + (2.4 \times 0.6) = 0.75(6) + 1.44 = 5.94m2$ The time taken for water to drain from 75% to 25% full: $t_{(p75-25)} = 102 - 11 = 91 \text{ minutes}$ Number of minutes to drain from 75% Soil Infiltration rate 1.08 = 3.33 x 10-5 m/sec

to 25% depth

4.8 Soakaway design

4.8.2 Infiltration

Calculation principles

There are two approaches, either of which may be adopted: the Construction Industry Research and Information Association (CIRIA) Report 156 Infiltration Drainage - Manual of Good Practice or BRE Digest 365 Soakaway Design.

A simplified approximate approach can be used on a very small site (i.e. a single house development) where detailed site infiltration rate information may not be required nor available (see table below). Approved document H3 (refer to 1.1, page 10) allows a storage volume equal to the area to be drained multiplied by 10mm for areas up to 25m². Beyond this size, design should be carried out in accordance with BS EN 752-4: 1998 or BRE Digest 365. BS EN 752-4: 1998 suggests a storage volume equal to 20mm multiplied by the area to be drained.

Guidance on soakaway for single house development (1)					
Number of units	Storage volume (m³)	Max area to be drained (m²)			
1	0.19	19.0 ⁽²⁾			
2	0.38	25.0 ⁽²⁾			
3	0.57	28.5 ⁽³⁾			
4	0.76	38.0 ⁽³⁾			
5	0.95	47.5 ⁽³⁾			
6	1.14	57.0 ⁽³⁾			

Table 13

- (1) When doubt exists over suitability of ground for infiltration permeability figures should be derived by test (see BRE Digest 365).
- (2) In accordance with Approved Document H3 (refer to 1.1 page 10).
- (3) In accordance with BS EN 752-4: 1998, Clause NG 2.4.

When the BRE or CIRIA approach is used, the design volumes and areas for trench or cuboid type installations can be found from Tables 14 and 15.

Volumetric data per linear metre for one cell (0.5m) wide trench configuration				
Number of Storage volume Side areas Base area cells high (m³) (m²) (m²)				
1	0.19	0.8	0.5	
2	0.38	1.6	0.5	
3	0.57	2.4	0.5	

Table 14

Volumetric data for 3D usage - two cells high												
Cells long (1m side)	2 wide (0.5m side)			4 wide (0.5m side)			8 wide (0.5m side)					
	Vol m³	Side m ²	Base m ²	Vol m³	Side m ²	Base m ²	Vol m³	Side m ²	Base m ²			
1	0.76	3.2	1.0	1.52	4.8	2.0	3.04	8.0	4.0			
2	1.52	4.8	2.0	3.04	6.4	4.0	6.08	9.6	8.0			
4	3.04	8.0	4.0	60.8	9.6	8.0	12.16	12.8	16.0			
8	6.08	14.4	8.0	12.16	16.0	16.0	24.32	19.2	32.0			
10	7.60	17.6	10.0	15.20	19.2	20.0	30.40	22.4	40.0			
100	76.00	161.6	100.0	152.00	163.2	200.0	304.00	166.4	400.0			

Table 15

Concrete ring converter

Table 16 enables the conversion of a specified nominal diameter pre-cast concrete ring soakaway volume into the equivalent number of Polystorm Lite and Polystorm cells.

Concrete Ring conversion											
Depth of soakaway	900	1050	1200	1300	1500	1800					
0.25	1	2	2	2	3	4					
0.50	2	3	4	4	5	7					
0.75	3	4	5	6	8	11					
1.00	4	5	7	8	10	14					
1.25	5	6	8	10	12	17					
1.50	6	8	10	12	15	21					
1.75	7	9	11	14	17	24					
2.00	7	10	13	16	20	27					
2.25	8	10	13	16	20	29					
2.50	8	11	14	18	22	31					
2.75	9	12	16	20	24	34					
3.00	11	14	18	21	28	41					

Table 16